

# Stractural Behavior of Reinforced Concrete Corbel Using High-Strength Materials under Monotonic and Repeated Loads

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# Abstract

The growth of Development techniques for high strength materials and precast structures leads to increase the interesting on these technics. This study will focus on the corbels which made from high strength materials (Reactive Powder Concrete materials) which including the testing of (15 samples) and their cost, twelve of them were testing under a vertical monotonic load, while the other sample putted under the effect of repeated load. As well as, the samples divided to various groups according to many variable parameters which are (ratio of steel fiber, (a/d) ratio, existing the secondary stirrups steel, type of loading). Thus, these parameters effected on the ultimate shear strength, first crack loading, ultimate deflection, load-deflection curves, ductility and stiffness.

Keywords: Corbel, Reactive Powder, Steel Fiber, Repeated Load

## 1. Introduction

The precast structures have an important role during reconstruction in all projects, because it is being characterized as: performance quickly and the requirements of executed are easy and available. Corbels structures are useful due their function in the construction field. Also they should be made from high strength materials because the strength precast structure coming from the strength of the members, (Kriz and Raths, 1965).

In general corbels are a level projected and the ratio of shear arm to the depth must be less than 1.0 to called corbels and ACI requirements cover it else called cantilever. On the other hand Corbels are used in a wide ranges especially in High-rises building, bridges ....etc.

Where Corbels after loading to up failure, it can be seen a flexible failure mode in both (tension and compression), also may fail as diagonal splitting or shear failure due to horizontal forces (Wight, 2001).

Many researches were tackled the corbel structure are interesting on the behavior of corbel and ways of strengthening also uses different kind from concrete (NC, SCC, SC, HSC, LWC etc.).

Yassin 2016, studied the effect of employing composite materials for strengthening RC Corbels, the material that used is woven carbon fiber fabrics. Where the research aim was to find the effectiveness of using carbon fiber fabric materials for increasing the capacity of carrying load for corbels that subjected to unreversed repeated loading systems. The experimental work was done by casting twenty specimens of normal-weight reinforced concrete corbels, some of these corbels were externally strengthened with carbon fiber fabric strips. The corbels were divided into two groups according to the type of loading. The results of the experimental and analytical parts have indicated that the external strengthening with carbon fiber fabric strips have strengthen the ability of corbels. And the improvement in corbels resistance ability was 11%, 15% and 27% for the horizontal, inclined and mixed configurations respectively under static load. While for the unreversed repeated loaded corbels, the improvement in corbels resistance ability was 21% for the horizontal, inclined and mixed configurations respectively.

Farhan 2014, examined twenty four, vibrated self-compacting, normal and high strength, corbels tested under vertical loading. Half from these samples were tested under monotonic (static) loading until failure, while the other twelve corbels were checked by repeated loading in order to show the attitude of samples under variables load levels (60%, 80% and 90%) of the peak load from reference load of corbels in addition to the considerations variables which adopted: The conclusions showed that the samples of corbels are always increasing in the deflections value during successive periods, and failed in a rather more ductile pattern as compared with corbels

subjected to monotonic loading system, the reduction ratio was from (1.7% to 13.7%) depending on the level of repeated load and the others parameters.

Al-Haddad 2016, tested twenty-two reinforced hybrid and homogenous concrete corbel-column systems under the effect of single (unsymmetrical) vertical load. Twenty two samples were classified into five groups to study the influences of parameters which is: kind of hybrid concrete, ratio of a/d, area and type of hybridization in corbel – column connect region (both of using HSC and SFR concrete), the existing of vertical construction joint at the interface of corbel-column. The results which it obtained from the experimental testing showed that changing corbel concrete type leads to increased ultimate strength as 26%, 38% for high strength and steel fiber reinforced concrete. In both cases, shear capacity increased with a range between 10%-41% for specimens hybridized monolithically with HSC layers, while it increased with a range between 19% - 44% for specimens hybridized monolithically with SFRC layers; compared with homogenous NSC systems having same (a/d) ratio.

As for the repeated load, most researchers do not take the effect of repeated load and now becoming important to check the portability of structure to absorption of loads. The significant of high strength material in precast structures (such as RPC) and effect of repeated load, this research was adopted.

## 2. Test Program

## 2.1 Sample Details

All samples have the same shape and dimensions and reinforcement. And the dimensions of corbel included (150\*150\*450) mm for column and two cantilever on sides of column (200\*150\*150) mm for each corbel, as for the reinforcement, column have  $(4 \ 0 \ 16 \text{mm})$  and  $(5 \ 0 \ 10 \ \text{mm} \ 0 \ 80 \ \text{mm})$  for stirrups, while corbel have  $(2 \ 0 \ 12 \ \text{mm})$  for main reinforcement and  $(0 \ 10 \ \text{mm})$  for some corbels which it have stirrups, as shown in Figure 1.

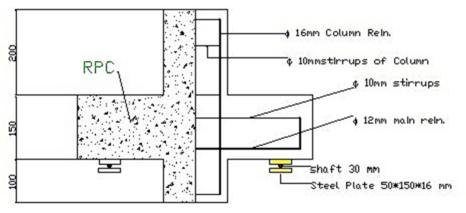


Figure 1. Corbel Details

## 2.2 Materials Properties and Curing

The RPC is consisting from materials which they are: steel fiber, silica fume, cement, sand, and superplastizer, in this research the following ratio was used for each RPC material:

Cement	1000 KG/m <sup>3</sup>
Sand	1000 KG/ m <sup>3</sup>
Steel fiber	Three variant ratio which is $(0, 1 \& 2) \%$
Silica fume	15%
HWRWA	1.9 % type (sika viscocrete 5930)
W/C	0.17

The type of curing for RPC is important and effected on the compressive strength of concrete especially in early ages. The way of curing which specified by (Tam) (impressed the samples in water @ 60 C° for during six days) as shown in figure (2). And the average of compressive strength results was recorded as shown in table 1.



Figure 2. Casting Stages

#### 2.3 Samples Description

According to the variable parameters, samples were classified for many groups. So the table 1 shows the samples with their parameters.

No.	% S.F	a/d S	Stirrups	Loading	fc'		Fcu	
					7 D	28 D	7 D	28 D
C1	0	0.5	without	Static				
C2	0	0.75	with	Static				
C3	0	0.75	without	Static	71.36	80.52	80.28	89.23
C4	0	1	without	Static				
C5	0	1	without	Repeated	_			
C6	1	0.5	without	Static				
C7	1	0.75	with	Static				
C8	1	0.75	without	Static	92.102	110.64	95.20	112.62
C9	1	1	without	Static				
C15	1	1	without	Repeated	_			
C10	2	0.5	without	Static	-			
C11	2	0.75	with	Static				
C12	2	0.75	without	Static	98.79	130.01	124.32	131.32
C13	2	1	without	Static				
C14	2	1	without	Repeated				

Table 1. Description of samples and compressive strength

# 2.4 Testing Procedure

The testing process was divided into two methods monotonic and repeated, The monotonic method investigate by loading (10 kN) in each time and recording deflection by a dial gage with an accuracy 0.01, as well as the cracks and cracks width were recorded every (50 kN). The loading procedure continues up to the failure.

While the regime of repeated loading was by applying the compression load on the samples and as a static load, the deflection was recorded for each (10 kN) and the cracks for each (50 kN), and when loading reach to 0.25 Pu (Pu is for the reference, that obtained from the samples have the same parameters under static load), after that unloading to the zero load and recorded the deflection for each 10 kN. This process repeated (5 times), then to 0.75 Pu, finally, the sample was undergone load from zero to failure.

All steps of this procedure (for both static and repeated loads) were applied on the samples at University of Kufa, Faculty of Engineering.

## 3. Results and Discussion

The results which obtain from experimental works mentioned in table 2, the results were including the first cracking load, ultimate load, ultimate deflection and failure mode.

## 3.1 Load-Deflections Behavior

The behavior of the deflection curve with increasing load was depending on the parameters, where each parameter has an effect on the corbel in a different way due to the difference of material properties and loading condition, (Ihssan, 1993), so the attitude of load-deflection curve was as following:

## 3.1.1 Effect of Steel Fiber

The curves shown in figures 3, 4, 5 & 6, reveal that increasing steel fiber leads to decreased deflection.

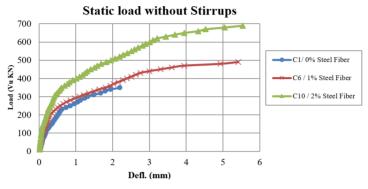


Figure 3. Load-deflection curves for Samples (C1, C6 &C10) with (a/d =0.5)

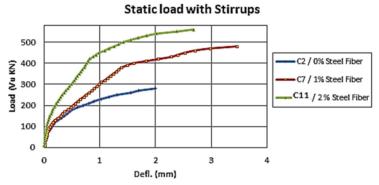


Figure 4. Load-deflection curves for Samples (C2, C7 &C11) with (a/d =0.75)

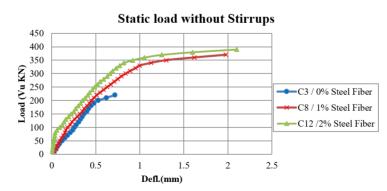
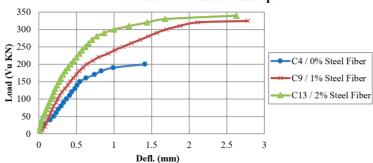
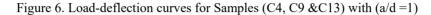


Figure 5. Load-deflection curves for Samples (C3, C8 &C12) with (a/d =0.75)



Static load without Stirrups



#### 3.1.2 Effect of (a/d) Ratio

Three groups with reference to amount of steel fiber represent the effect of (a/d), the noted through the curves, the increasing (a/d) leads to increasing deflection with constant steel fiber rate as shown in Figure 7, 8 & 9.

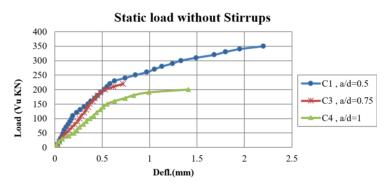


Figure 7. Load-deflection curves for sampling C1, C3 &C4 with (S.F=0%)

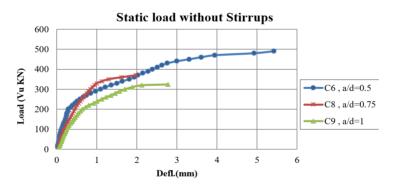


Figure 8. Load-deflection curves for sampling C6, C8 &C9 with (S.F=1%)

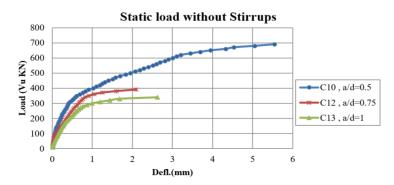


Figure 9. Load-deflection curves for sampling C10, C12 &C13 with (S.F=2%)

#### 3.1.3 Effect of Stirrups

The appearance of steel stirrups influence on the deflection slightly, where the normal samples without stirrups have a larger deflection than samples with stirrups, as shown in Figure 10, 11 & 12.

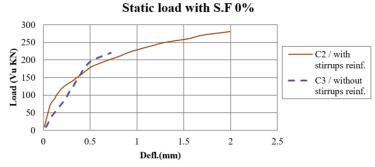


Figure 10. Effect of stirrups reinforced on the load-deflection curve for sample with (a/b=0.75)

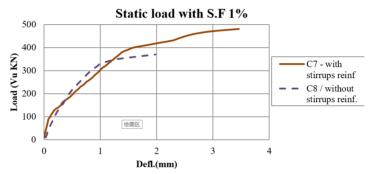


Figure 11. Effect of stirrups reinforced on the load-deflection for sample with (a/b=0.75)

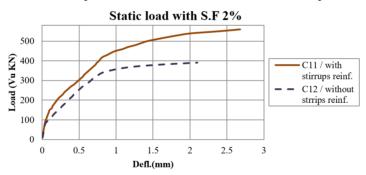
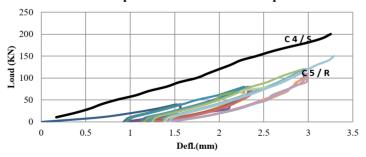


Figure 12. Effect of stirrups reinforced on the load-deflection curve for sample with (a/b=0.75)

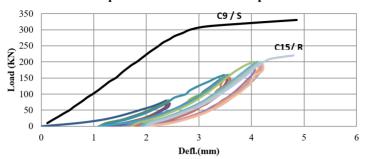
#### 3.1.4 Effect of Repeated Load

Under repeated load the curves of load with deflection were similar in the first stage then differ with increased load depending on steel fiber ratio. The final loading of load deflection curve was repeated as shown in Figure 13, 14 & 15.

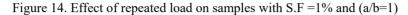


#### **Repeated load without Stirrups**

Figure 13. Effect of repeated load on samples with S.F =0% and (a/b=1)



**Repeated load without Stirrups** 



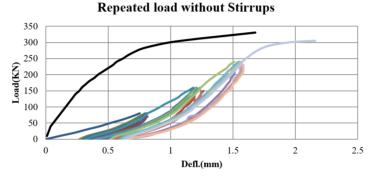


Figure 15. Effect of repeated load on samples with S.F = 2% and (a/b=1)

## 3.2 First Crack and Ultimate Loads

The first crack and the ultimate shear strength were important in design requirements, (Zielinski and Riogotti, 1995), and from the results it can be seen that the increase steel fiber delayed the occurrence of first cracks with ratio (19.2%-40%) and increase ultimate load about (43% -97.1%) also appearing of secondary reinforcement that increase the ultimate load about (126-144) % but its effect is limited on the first crack.

While the ratios of (a/d) leads to increase the ultimate load by ratio (16.75-105.70)% with decreasing the (a/d) ratio, and accelerate the appearance of the first crack approximately (89.63-177.81)%.

Also, the influence of repeated loading was high for ultimate load where it leads to decreases the ultimate load about (12-26)% and it has no effect on the first crack appearing the table (2) shows the values of results for both first cracking and the ultimate load for each sample.

Table 2. Values of ultimate load and first crack

No.	F.C	U.L		
C1	110	350		
C2	75	280		
C3	50	220		
C4	40	200		
C5	40	159		
C6	200	490		
C7	90	480		
C8	98	380		
C9	80	324		
C10	300	690		
C11	150	560		
C12	150	390		
C13	125	340		
C14	110	305		
C15	70	287		

## 3.3 Ductility and Stiffness

The increase of high strength for concrete makes it a brittle materials and the addition steel fiber will increase the ductility, (Ali & White, 2001), and also increase stiffness as shown in the table 3.

No	Steel fiber	a/d	Stirrups	loading	∆cr	$\Delta \mathbf{y}$	Δu	Ductility	Stiffness
1	0	0.5	without	static	0.19	1.09	2.20	2.01	578.95
2	0	0.75	with	static	0.08	1.10	1.99	1.81	937.50
3	0	0.75	without	static	0.12	0.42	0.72	1.71	416.67
4	0	1	=	static	0.15	0.87	1.41	1.63	266.67
5	0	1	=	repeated	0.63	1.54	1.59	1.03	63.50
6	1	0.5	=	static	0.29	2.53	5.42	2.14	689.66
7	1	0.75	with	static	0.08	1.64	3.46	2.11	1125.00
8	1	0.75	without	static	0.18	1.00	1.98	1.98	544.44
9	1	1	=	static	0.20	1.43	2.78	1.94	400.00
15	1	1	=	repeated	0.94	2.69	2.80	1.04	74.47
10	2	0.5	=	static	0.41	1.81	5.54	3.06	731.71
11	2	0.75	with	static	0.10	1.07	2.68	2.50	1500.00
12	2	0.75	=	static	0.22	0.89	2.10	2.36	681.82
13	2	1	=	static	0.21	1.33	2.63	1.98	595.24
14	2	1	=	repeated	1.11	1.88	2.16	1.15	99.10

Table 3. The ratios of ductility and stiffness.

## 4. Conclusion

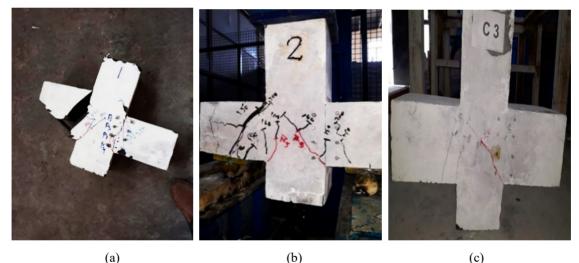
From the results obtained, it is possible identify the following as:

- 1. Adding steel fiber improved the strength of corbel (43-97.1)% for ratio (1 and 2)% S.F. and delay the appearing of first crack (19.2-40)%, as well as decreasing the ultimate deflection (100-114)% with improving the ductility (3.32-7.62)% and stiffness (8-25)% for (1 and 2)% S.F respectively.
- Increasing shear arm to depth ratio has a significant effect on the ultimate capacity where decreased it about (16.75-105.7) %, while first crack observed higher for (a/d=0.5) than the other ratio and about (89.63-177.81) % depending on the rate of (a/d). Ductility increase when (a/d) increased about (11.62-122.42) % reverse the stiffness where decreased (-52.62-758.72) %.
- 3. The appearance of shear stirrups progressed the ultimate load about (126-144) % with limited effect on the first crack and ultimate deflection, in general samples with stirrups were lower than samples without stirrups. Ductility ratio were minimal without stirrups reinforced compared with samples contained stirrups and about (6-7) % but stiffness changed a lot and about (107-125) %
- 4. The effect of change way of loading had a negative impact where leads to reduce the ultimate capacity with ratio (26, 13, 12) % for (0,1,2)% steel fiber, while ductility decreased (58,86 and72)% and stiffness decreased (420,537 and 601)%.

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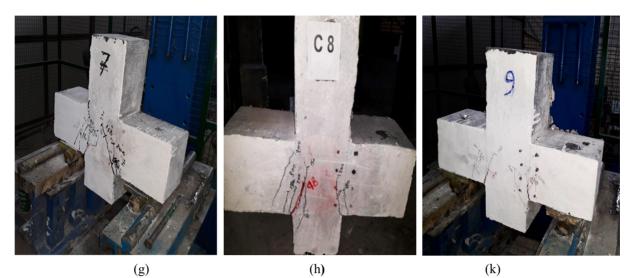




(d)

(e)





(g)



(l)







(p) Figure 16. Samples of Corbel after loading

(q)

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